

D² b) a contact piece coupled to said further section, wherein said further section is disposed at an end of said strand and said strand is at least partly insulated.

21. The battery terminal connecting cable as in claim 20, wherein said further section is welded at an end of said strand.

C² 22. The battery terminal cable as in claim 20, wherein said contact piece is welded to said further section.

23. The battery terminal cable as in claim 20, wherein said further section is made from copper.

Sub P1 24. The battery terminal cable as in claim 20, wherein said further section extends longitudinally at an angle to a longitudinal axis of the cable.

25. A method for the manufacture of a battery terminal connecting cable comprising the step of:

forming a further section on a strand by pressing a plurality of fine wires together;

welding via ultrasound said further section of said strand to a contact piece.

26. The method as in claim 17, further comprising the steps of:

flattening said strand; and
applying a pressure to said contact piece and said strand when welding said strand to said contact piece.

27. A device for manufacturing a battery terminal cable comprising:

a sonotrode;
a strand feed device;
a contact feed device;
a pressure cylinder; and
a plurality of movable jaws, wherein said jaws press a strand of a battery terminal connecting cable on to a contact piece at right angles to an axis of said pressure cylinder.

REMARKS

Reconsideration of this patent application is respectfully requested in view of the foregoing amendments and the following remarks.

The Examiner has objected to the drawings. FIG. 3 has been amended to overcome this rejection.